

## WABECO Drilling Milling Stand BF1243 Sets



Drilling milling stand set  
**with work table**

**BF1243**

No. 24504

Work table

- for rotating and swiveling of workpieces
- Work table Ø 180 mm
- can be rotated and swiveled through 360° in all directions
- e.g. for oblique drilling



Drilling milling stand set  
**with clamping device**

**BF1243**

No. 24510

Clamping device

- for horizontal mounting of drive units
- suitable for all drive units with Euronorm Ø 43 mm



## WABECO Drilling Milling Stand BF1243 Sets



Drilling milling stand set  
with 2nd machine support

**BF1243**

No. 24514

2nd machine support

- for the mounting of a second drive unit
- suitable for all drive units with Euronorm Ø 43 mm



Drilling milling stand set  
with machine vice

**BF1243**

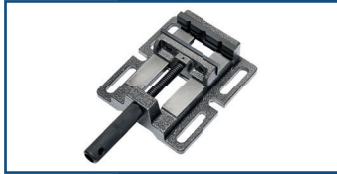
No. 24518

Machine vice with quick adjustment

- with double pillar guide
- Trapezoidal thread spindle
- Jaw width 100 mm
- Jaw height 35 mm
- Clamping width 100 mm
- Weight 1.6 kg



## WABECO Drilling Milling Stand BF1243 Sets



### Drilling milling stand set with machine vice

**BF1243**

No. 24520

#### Machine vice made of gray cast iron

- Trapezoidal thread spindle
- Jaw width 100 mm
- Jaw height 29 mm
- Clamping width 100 mm
- Weight 3.3 kg



### Drilling milling stand set with clamping device and machine vice

**BF1243**

No. 24512

#### Clamping device

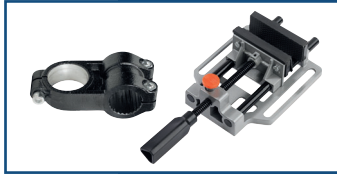
- for horizontal mounting of drive units
- suitable for all drive units with Euronorm Ø 43 mm

#### Machine vice with quick adjustment

- with double pillar guide
- Trapezoidal thread spindle
- Jaw width 100 mm
- Jaw height 35 mm
- Clamping width 100 mm
- Weight 1.6 kg



## WABECO Drilling Milling Stand BF1243 Sets



### Drilling milling stand set with 2nd machine support and machine vice

**BF1243**

No. 24516

#### 2nd machine support

- for the mounting of a second drive unit
- suitable for all drive units with Euronorm Ø 43 mm

#### Machine vice with quick adjustment

- with double pillar guide
- Trapezoidal thread spindle
- Jaw width 100 mm
- Jaw height 35 mm
- Clamping width 100 mm
- Weight 1.6 kg



### Drilling milling stand set with step clamp set 10 pieces

**BF1243**

No. 24522

#### Step clamp set

- for 10 mm T-slot and M8 thread included in delivery
- 2 step blocks with stepped teeth
- 2 step clamps
- 2 flange nuts
- 2 T-slot nuts
- 2 studs



# WABECO Drilling Milling Stand BF1243 Sets



Drilling milling stand set  
**with step clamp set**  
**58 pieces**

**BF1243**

No. 24524

Step clamp set

- for 10 mm T-slot and M8 thread included in delivery
- 12 step blocks with stepped teeth
- 6 step clamps
- 6 flange nuts
- 6 T-slot nuts
- 24 studs
- 4 extension nuts





## WABECO Drilling Milling Stand BF1243 Sets



### Drilling milling stand set with coordinate table K400

**BF1243**

No. 24526

#### 2-axis coordinate table K400

- Clamping surface 400 x 180 mm
- Longitudinal travel X-axis 320 mm
- Transverse travel Y-axis 100 mm
- for additional infeed longitudinal travel X-axis and transverse travel Y-axis



### Drilling milling stand set with coordinate table K400 and machine vice

**BF1243**

No. 24528

#### 2-axis coordinate table K400

- Clamping surface 400 x 180 mm

#### Machine vice made of gray cast iron

- Trapezoidal thread spindle - open base plate
- horizontal and vertical v-block for round material
- Jaw width 85 mm
- Jaw height 22 mm
- Clamping device 70 mm
- Weight 2.4 kg



## WABECO Drilling Milling Stand BF1243 Sets



### Drilling milling stand set with coordinate table K600

**BF1243**  
No. 24530

#### 2-axis coordinate table K600

- Clamping surface 600 x 180 mm
- Longitudinal travel X-axis 520 mm
- Transverse travel Y-axis 100 mm
- for additional infeed longitudinal travel X-axis and transverse travel Y-axis



### Drilling milling stand set with coordinate table K600 and machine vice

**BF1243**  
No. 24529

#### 2-axis coordinate table K600

- Clamping surface 600 x 180 mm

#### Machine vice made of gray cast iron

- Trapezoidal thread spindle - open base plate
- horizontal and vertical v-block for round material
- Jaw width 100 mm
- Jaw height 29 mm
- Clamping device 100 mm
- Weight 3.3 kg

