WABECO Precision Drilling Milling Stands
Coordinate Tables

FREE DELIVERY within Germany from 50 € to 40 kg

Made in Germany

WABECO
MASCHINENMANUFAKTUR seit 1885
WABECO Precision Drilling Milling Stands

✔ Unique
with second infeed axis for vertical and horizontal drilling and milling works

✔ Ingenius
the steel column can be rotated through 360° in the base plate and
can be locked in any position
enabling the machining of larger workpieces, also outside of the working range

✔ Massive
base plate made of gray cast iron with T-slots, giving flexible and stable workpiece clamping

✔ Precise
with depth stop and retaining spring
for always drilling workpieces to exactly the same drilling depth

✔ Space-saving
flexible and space-saving alternative to table drilling machines, pillar drilling machines
and column drilling machines

Drilling milling stand BF1240
No. 24400 139.00 € | 165.41 € incl. VAT
especially suited for smaller workpieces

Design
• Solid steel column 500 mm
• Hexagonal steel boom 350 mm

Working range
• Travel Z-axis 250 mm
• Travel Y-axis 175 mm

heavy duty design
• Weight 14.1 kg

Drilling milling stand BF1242
No. 24401 150.00 € | 178.50 € incl. VAT
for machining larger workpieces
also outside to the working range
of the base plate

Design
• Solid steel column 500 mm
• Hexagonal steel boom 500 mm

Working range
• Travel Z-axis 250 mm
• Travel Y-axis 325 mm

heavy duty design
• Weight 15.0 kg

current sale prices and further information at www.wabeco-remseheid.de
“Sent from above“

Drilling milling stand **BF1243**

No. 24500 172.00 € | 204.68 € incl. VAT

through total height of the steel column of 750 mm is particularly suitable for working with a coordinate table

**Design**
- Solid steel column 750 mm
- Hexagonal steel boom 500 mm

**Working range**
- Travel Z-axis 500 mm
- Travel Y-axis 325 mm

heavy duty design
- Weight 16.7 kg

Drilling milling stand **BF1244**

No. 24454 234.00 € | 278.46 € incl. VAT

through total height of the steel column of 1000 mm for example for long Forstner wood drill bits, for machining wooden draws, etc.

**Design**
- Solid steel column 1000 mm
- Hexagonal steel boom 500 mm

**Working range**
- Travel Z-axis 750 mm
- Travel Y-axis 325 mm

heavy duty design
- Weight 18.3 kg
WABECO Precision Drilling Milling Stands

Special features
- WABECO drilling milling stand for vertical and horizontal infeed
- The second infeed axis (transverse travel on the Y-axis) enables the performance of vertical and horizontal drilling and milling work

Base plate
- Made of gray cast iron with 4 T-slots giving flexible and stable workpiece clamping

Steel column rotates through 360°
- The steel column can be rotated through 360° in the base plate and can be locked in any position, so even larger workpieces can be processed outside the working range

Machine support
- For mounting drive units with Euronorm Ø 43 mm
- Swiveling through 360° with lock every 15°

Depth stop and retaining spring
- For always drilling workpieces to exactly the same drilling depth

Guide housing
- With 2 re-adjustable guide rollers
- 2 adjustable scale rings for vertical travel Z-axis and transverse travel Y-axis

Application
- For processing metal, wood and plastic
### Technical data WABECO Drilling Milling Stands

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<th>BF1242 24401</th>
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<td>15.0 kg</td>
<td>16.7 kg</td>
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Subject to technical modifications
WABECO Precision Drilling Milling Stands

It’s off to the workshop with the unique multi-talented systems, that home workers dream about and that impresses the professionals.

current sale prices and further information at www.wabeco-remscheid.de
Clamping device for mounting of a drive unit

4-spur center

Tailstock center

Clamping device for holding the tailstock center

standard machine support for holding the clamping device

2nd machine support for holding the clamping device

Hand steel rest

Face plate

Hand steel rest
### Turning with WABECO Drilling Milling Stands

#### 4-spur center

No. 24486  
12.00 € | 14.28 € incl. VAT

- Shank Ø 10 mm, Head Ø 15 mm

**Application**
- for clamping workpieces and for processing workpieces between two centers without re-clamping in clockwise direction
- The 4-spur center is clamped in the drive unit e.g. drilling machine.
- For the horizontal mounting of the drive unit, clamping device item no. 22312 is required. The clamping device is clamped in the machine support supplied as standard equipment (see illustration).

#### Tailstock center

No. 24484  
27.00 € | 32.13 € incl. VAT

- for turning between 2 centers

**Application**
- for processing long workpieces
- The tailstock center is clamped in the clamping device item no. 22312. A 2nd machine support item no. 24460 is required for clamping the clamping device (see illustration).

#### Face plate

No. 24482  
20.00 € | 23.80 € incl. VAT

- with 3 set screws to hold the workpiece
- Shank-Ø 10 mm
- Plate-Ø 60 mm

**Application**
- for concave turning, e.g. for bowls
- for working on the face of workpieces
- The face plate is clamped in the drive unit e.g. drilling machine.

#### Hand steel rest

No. 24480  
66.00 € | 78.54 € incl. VAT

- adjustable height

**Application**
- to support the turning tool
- the lower section is clamped to the base plate
- for positioning at the workpiece, fully adjustable

#### 2nd machine support

No. 24460  
19.00 € | 22.61 € incl. VAT

- suitable for all drive units with Euronorm Ø 43 mm

**Application**
- for mounting of a clamping device
- 2nd machine support for mounting of clamping device item no. 22312. The tailstock center item no. 24484 is clamped in the clamping device.

#### Clamping device

No. 22312  
15.00 € | 17.85 € incl. VAT

- suitable for all drive units with Euronorm Ø 43 mm

**Application**
- for horizontal mounting of drive units with 4-spur center item no. 24486
- to hold the tailstock center item no. 24484

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**FREE DELIVERY** within Germany from an order value of 50.00 € and a max. weight up to 40 kg
**Accessories** for WABECO Drilling Milling Stands

**3-spoke hubs**
- for WABECO drilling milling stands
- for mounting by the customer

*for vertical infeed Z-axis*
No. 24462  19.90 € | 23.68 € incl. VAT

*for horizontal infeed Y-axis*
No. 24464  19.90 € | 23.68 € incl. VAT

Set for infeed of Z- and Y-axis
No. 24466  37.90 € | 45.10 € incl. VAT

**Work table**
No. 22310  25.00 € | 29.75 € incl. VAT
- Work table Ø 180 mm
- can be rotated and swiveled through 360° in all directions
- can be retrofitted for all drilling stands with columns-Ø 35 mm

*Application*
- for rotating and swiveling workpieces
- e.g. for oblique drilling

**Clamping device**
No. 22312  15.00 € | 17.85 € incl. VAT
- suitable for all drilling stands and drive units with Euronorm Ø 43 mm

*Application*
- for horizontal mounting of drive units

**2nd machine support**
No. 24460  19.00 € | 22.61 € incl. VAT
- suitable for all drive units with Euronorm Ø 43 mm

*Application*
- for the mounting of a second drive unit to WABECO drilling milling stand

*current sale prices and further information at www.wabeco-remseheid.de*
Accessories for WABECO Drilling Milling Stands

Machine vice with quick adjustment
No. 40523  25.00 € | 29.75 € incl. VAT
- with double pillar guide
- with rubber protective jaws
- with horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- Trapezoidal thread spindle
- Jaw width 100 mm - Clamping width 100 mm
- Jaw height 35 mm - Weight 1.6 kg

Machine vices made of gray cast iron
- with horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- Trapezoidal thread spindle
No. 40526  29.00 € | 34.51 € incl. VAT
- Jaw width 85 mm - Clamping width 70 mm
- Jaw height 22 mm - Weight 2.4 kg
No. 40527  39.00 € | 46.41 € incl. VAT
- Jaw width 100 mm - Clamping width 100 mm
- Jaw height 29 mm - Weight 3.3 kg

Step clamp set 58 pieces
No. 24417  58.00 € | 69.02 € incl. VAT
- for 10 mm T-slot and M8 thread
  included in delivery
- 12 step blocks with stepped teeth
- 6 step clamps
- 6 flange nuts
- 6 T-slot nuts
- 24 studs
- 4 extension nuts

Step clamp set 10 pieces
No. 24412  18.00 € | 21.42 € incl. VAT
- for 10 mm T-slot and M8 thread
  included in delivery
- 2 step blocks with stepped teeth
- 2 step clamps
- 2 flange nuts
- 2 T-slot nuts
- 2 studs

T-slot nuts
No. 24429  8.00 € | 9.52 € incl. VAT
- PU: 4 pieces
- for 10 mm T-slot and M8 thread

we shall be pleased to consult with you personally +49 2191 597-0
## Accessories for WABECO Drilling Milling Stands

### Tapping attachment

No. 35805  30.00 € | 35.70 € incl. VAT

- Tool holder for taps M1 - M8
- Square clamping range 2.0 - 5.0 mm
- Adjustable tap wrench size 1½
- Adapter for Euronorm Ø 43 mm

**Application**

- For positioning the tap at an angle
- Thread depth can be adjusted using a positioning ring

### Steel columns

For a longer vertical working range

No. 24451  52.00 € | 61.88 € incl. VAT

- Total height 750 mm
- For a longer vertical travel of the Z-axis of 500 mm

No. 24452  78.00 € | 92.82 € incl. VAT

- Total height 1000 mm
- For a longer vertical travel of the Z-axis of 750 mm

### Hexagonal steel boom

For larger horizontal travel

No. 24453  33.00 € | 39.27 € incl. VAT

- Hexagonal steel boom toothed 30 mm
- Total length 500 mm
- For a longer transverse travel of the Y-axis of 325 mm
- Suitable for WABECO drilling milling stand BF1240

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**Example of use**
### WABECO Drilling Milling Stand Sets

#### Drilling milling stand sets with work table

**Work table**
- for rotating and swiveling workpieces
- Work table Ø 180 mm
- can be rotated and swiveled through 360° in all directions
- e.g. for oblique drilling

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
<th>Price</th>
<th>Price incl. VAT</th>
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#### Drilling milling stand sets with clamping device

**Clamping device**
- for horizontal mounting of drive units
- suitable for all drive units with Euronorm Ø 43 mm

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<th>Part No.</th>
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#### Drilling milling stand sets with 2nd machine support

**2nd machine support**
- for the mounting of a second drive unit
- suitable for all drive units with Euronorm Ø 43 mm

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#### Drilling milling stand sets with machine vice

**Machine vice with quick adjustment**
- with double pillar guide
- Trapezoidal thread spindle
- Jaw width 100 mm
  - Jaw height 35 mm
  - Clamping width 100 mm
  - Weight 1.6 kg

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#### Drilling milling stand sets with machine vice

**Machine vice made of gray cast iron**
- Trapezoidal thread spindle
- Jaw width 100 mm
  - Jaw height 29 mm
  - Clamping width 100 mm
  - Weight 3.3 kg

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**FREE DELIVERY** within Germany from an order value of 50.00 € and a max. weight up to 40 kg
### Drilling milling stand sets

#### with clamping device and machine vice

**Clamping device**
- for horizontal mounting of drive units
- suitable for all drive units with Euronorm Ø 43 mm

**Machine vice with quick adjustment**
- with double pillar guide
- Trapezoidal thread spindle
- Jaw width 100 mm
- Jaw height 35 mm
- Clamping width 100 mm
- Weight 1.6 kg

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### Drilling milling stand sets

#### with 2nd machine support and machine vice

**2nd machine support**
- for the mounting of a second drive unit
- suitable for all drive units with Euronorm Ø 43 mm

**Machine vice with quick adjustment**
- with double pillar guide
- Trapezoidal thread spindle
- Jaw width 100 mm
- Jaw height 35 mm
- Clamping width 100 mm
- Weight 1.6 kg

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
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### Drilling milling stand sets

#### with step clamp set 10 pieces

**Step clamp set**
- for 10 mm T-slot and M8 thread
- included in delivery
- 2 step blocks with stepped teeth
- 2 step clamps
- 2 flange nuts
- 2 T-slot nuts
- 2 studs

<table>
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### Drilling milling stand sets

#### with step clamp set 58 pieces

**Step clamp set**
- for 10 mm T-slot and M8 thread
- included in delivery
- 12 step blocks with stepped teeth
- 6 step clamps
- 6 flange nuts
- 6 T-slot nuts
- 24 studs
- 4 extension nuts

<table>
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Drilling milling stand sets

with coordinate table K400

2-axis coordinate table K400
- Clamping surface 400 x 180 mm
- Longitudinal travel X-axis 320 mm
- Transverse travel Y-axis 100 mm
- Description and technical data can be found on page 16

Drilling milling stand sets

with coordinate table K400 and machine vice

2-axis coordinate table K400
- Clamping surface 400 x 180 mm
- Description and technical data can be found on page 16

Machine vice made of gray cast iron
- Trapezoidal thread spindle - open base plate
- Horizontal and vertical v-block for round material
- Jaw width 85 mm
- Jaw height 22 mm
- Clamping width 70 mm
- Weight 2.4 kg

Drilling milling stand sets

with coordinate table K600

2-axis coordinate table K600
- Clamping surface 600 x 180 mm
- Longitudinal travel X-axis 520 mm
- Transverse travel Y-axis 100 mm
- Description and technical data can be found on page 16

Drilling milling stand sets

with coordinate table K600 and machine vice

2-axis coordinate table K600
- Clamping surface 600 x 180 mm
- Description and technical data can be found on page 16

Machine vice made of gray cast iron
- Trapezoidal thread spindle - open base plate
- Horizontal and vertical v-block for round material
- Jaw width 100 mm
- Jaw height 29 mm
- Clamping width 100 mm
- Weight 3.3 kg
WABECO 2-axis Coordinate Tables

- suitable for all table drilling machines, pillar drilling machines, column drilling machines and drilling milling stands because the clamping feet can be adapted individually to each brand using the holes and/or longitudinal slots provided
- the workpiece can be precisely positioned under the tools by moving the X- and Y-axis
- for precise drilling and milling works
- Possibility of conversion for left-handers

2-axis coordinate table **K400**

No. 24410  158.00 € | 188.02 € incl. VAT

**Special features**
- suitable for all table drilling machines, pillar drilling machines, column drilling machines and drilling milling stands because the clamping feet can be adapted individually to each brand using the holes and/or longitudinal slots provided
- Possibility of conversion for left-handers

**Working range**
- Longitudinal travel X-axis 320 mm
- Transverse travel Y-axis 100 mm
- Height 105 mm

**Coordinate table**
- Clamping surface 400 x 180 mm
- 3 slots in the clamping surface - 1 slot in the longitudinal sides
- Width of slots for 10 mm T-slots or M10 horizontal bolts
- Trapezoidal thread spindle pitch 4 mm
- Scale rings reading accuracy 0.1 mm
- Adjustable v-block guidance

**Dimensions and weight**
- Dimensions W540 x D360 x H105 mm
- Weight without packaging 5.7 kg

2-axis coordinate table **K600**

No. 24610  188.00 € | 223.72 € incl. VAT

**Special features**
- suitable for all table drilling machines, pillar drilling machines, column drilling machines and drilling milling stands because the clamping feet can be adapted individually to each brand using the holes and/or longitudinal slots provided
- Possibility of conversion for left-handers

**Working range**
- Longitudinal travel X-axis 520 mm
- Transverse travel Y-axis 100 mm
- Height 105 mm

**Coordinate table**
- Clamping surface 600 x 180 mm
- 3 slots in the clamping surface - 1 slot in the longitudinal sides
- Width of slots for 10 mm T-slots or M10 horizontal bolts
- Trapezoidal thread spindle pitch 4 mm
- Scale rings reading accuracy 0.1 mm
- Adjustable v-block guidance

**Dimensions and weight**
- Dimensions W740 x D360 x H105 mm
- Weight without packaging 7.2 kg
WABECO Coordinate Table Sets

2-axis coordinate table sets

with machine vice

K400  No. 24432  196.00 € | 233.24 € incl. VAT
K600  No. 24632  226.00 € | 268.94 € incl. VAT

- Machine vice with horizontal and vertical v-block for round material
- Open base plate for clamping or through-drilling of workpieces
- Trapezoidal thread spindle
- Jaw width 100 mm
- Clamping width 100 mm
- Jaw height 29 mm
- Weight 3.3 kg

2-axis coordinate table sets

with step clamp set 10 pieces

K400  No. 24430  175.00 € | 208.25 € incl. VAT
K600  No. 24630  205.00 € | 243.95 € incl. VAT

- Step clamp set for 10 mm T-slot and M8 thread
- Included in delivery
  - 2 step blocks with stepped teeth
  - 2 step clamps
  - 2 flange nuts
  - 2 T-slot nuts
  - 2 studs

2-axis coordinate table sets

with step clamp set 58 pieces

K400  No. 24431  215.00 € | 255.85 € incl. VAT
K600  No. 24631  245.00 € | 291.55 € incl. VAT

- Step clamp set for 10 mm T-slot and M8 thread
- Included in delivery
  - 12 step blocks with stepped teeth
  - 6 step clamps
  - 6 flange nuts
  - 6 T-slot nuts
  - 24 studs
  - 4 extension nuts

FREE DELIVERY within Germany from an order value of 50.00 € and a max. weight up to 40 kg
Machine vices made of gray cast iron

- with horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling workpieces
- Trapezoidal thread spindle

No. 40526 29.00 € | 34.51 € incl. VAT
Jaw width 85 mm - Clamping width 70 mm
Jaw height 22 mm - Weight without packaging 2.4 kg

No. 40527 39.00 € | 46.41 € incl. VAT
Jaw width 100 mm - Clamping width 100 mm
Jaw height 29 mm - Weight without packaging 3.3 kg

Mounting kit for mountable digital vernier scales for 2 axes and spindle Y-axis

No. 24499 74.90 € | 89.13 € incl. VAT
- for costumer-side mounting of the mountable digital vernier scales to the 2-axis coordinate tables K400 and K600
- drilled holes and threads must be added to the coordinate table by the customer

Included in delivery
- Vernier scale mount and bracket
  for mountable vernier scales X- and Y-axis
- extended spindle for Y-axis
  to maintain the travel in the Y-axis and optimum distance between the hand crank and mountable vernier scale

Mountable digital vernier scales suitable for 2-axis coordinate tables K400 and K600

For K400 and K600 for Y-axis measuring length 100 mm
No. 11360 39.00 € | 46.41 € incl. VAT

For K400 for X-axis measuring length 300 mm
No. 11363 69.00 € | 82.11 € incl. VAT

For K600 for X-axis measuring length 500 mm
No. 11365 119.00 € | 141.61 € incl. VAT

Accessories for WABECO Coordinate Tables

No. 24499 74.90 € | 89.13 € incl. VAT

No. 11360 39.00 € | 46.41 € incl. VAT

No. 11363 69.00 € | 82.11 € incl. VAT

No. 11365 119.00 € | 141.61 € incl. VAT

No. 40526 29.00 € | 34.51 € incl. VAT

No. 40527 39.00 € | 46.41 € incl. VAT

current sale prices and further information at www.wabeco-remtscheid.de
**Accessories for WABECO Coordinate Tables**

**Machine vice with quick adjustment**
No. 40523  25.00 € | 29.75 € incl. VAT
- with double pillar guide
- with rubber protective jaws
- with horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- Trapezoidal thread spindle
- Jaw width 100 mm
- Clamping width 100 mm
- Jaw height 35 mm
- Weight without packaging 1.6 kg

**Step clamp set 58 pieces**
No. 24417  58.00 € | 69.02 € incl. VAT
- for 10 mm T-slot and M8 thread
  included in delivery
- 12 step blocks with stepped teeth
- 6 step clamps
- 6 flange nuts
- 6 T-slot nuts
- 24 studs
- 4 extension nuts

**Step clamp set 10 pieces**
No. 24412  18.00 € | 21.42 € incl. VAT
- for 10 mm T-slot and M8 thread
  included in delivery
- 2 step blocks with stepped teeth
- 2 step clamps
- 2 flange nuts
- 2 T-slot nuts
- 2 studs

**T-slot nuts**
No. 24429  8.00 € | 9.52 € incl. VAT
- PU: 4 pieces
- for 10 mm T-slot and M8 thread
WABECO Drilling Stand B1230

Drilling stand **B1230**
No. 22400 63.90 € | 76.04 € incl. VAT

**Design**
- Solid steel column Ø 35 mm, toothed
- Total height 500 mm
- for drilling of vertical holes

**Working range**
- Travel Z-axis 260 mm
- Vertical drill stroke with retaining spring 60 mm

**Steel column rotates through 360°**
- The steel column can be rotated through 360° in the base plate and can be locked in any position enabling work to be performed from all sides. Also suitable for processing larger workpieces

**Machine support**
- for mounting drive units with Euronorm Ø 43 mm
- Outreach 127 mm
- 2 re-adjustable guides
- equipped with the WABECO clamping device (optional page 23) that enables drilling machines to also be clamped horizontally

**Depth stop**
- with a depth stop for always drilling workpieces to exactly the same drilling depth

**Base plate**
- Dimensions 185 x 270 mm
- 4 slots
- Width of slots for 10 mm T-slots or M10 hexagon bolts

**Weight**
- Weight without packaging 5.2 kg

**Application**
- for processing wood and plastic

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Drilling stand **with work table**
No. 22404 88.90 € | 105.79 € incl. VAT

**Work table**
- for rotating and swiveling workpieces
- Work table Ø 180 mm
- can be rotated and swiveled through 360° in all directions
- e.g. for oblique drilling
Drilling stand  
**with machine vice**

No. 22405  88.00 € | 104.72 € incl. VAT

Machine vice with quick adjustment
- Double pillar guide
- Trapezoidal thread spindle
- Jaw width  100 mm
- Jaw height  35 mm
- Clamping width  100 mm
- Weight  1.6 kg

Drilling stand  
**with machine vice**

No. 22406  101.00 € | 120.19 € incl. VAT

Machine vice made of gray cast iron
- Trapezoidal thread spindle
- Jaw width  100 mm
- Jaw height  29 mm
- Clamping width  100 mm
- Weight  3.3 kg

Drilling stand  
**with clamping device and machine vice**

No. 22407  103.00 € | 122.57 € incl. VAT

Clamping device
- for horizontal mounting of drive units
- suitable for all drive units with Euronorm Ø 43 mm

Machine vice with quick adjustment
- Double pillar guide
- Trapezoidal thread spindle
- Jaw width  100 mm
- Jaw height  35 mm
- Clamping width  100 mm
- Weight  1.6 kg

FREE DELIVERY within Germany from an order value of 50.00 € and a max. weight up to 40 kg
WABECO Drilling Stand B1200

Drilling stand **B1200**

No. 22300  59.99 € | 71.39 € incl. VAT

**Design**
- Solid steel column Ø 30 mm, toothed
- Total height 500 mm
- for drilling of vertical holes

**Working range**
- **Travel Z-axis 260 mm**
- Vertical drill stroke with retaining spring 60 mm

**Steel column rotates through 360°**
- The steel column can be rotated through 360° in the base plate and can be locked in any position enabling work to be performed from all sides. Also suitable for processing larger workpieces

**Machine support**
- for mounting drive units with Euronorm Ø 43 mm
- Outreach 127 mm
- 2 re-adjustable guides
- equipped with the WABECO clamping device (optional page 23) that enables drilling machines to also be clamped horizontally

**Depth stop**
- with a depth stop for always drilling workpieces to exactly the same drilling depth

**Base plate**
- Dimensions 185 x 270 mm
- 4 slots
- Width of slots for 10 mm T-slots or M10 hexagon bolts

**Weight**
- Weight without packaging 4.7 kg

**Application**
- for processing wood and plastic

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**Drilling stand with machine vice**

No. 22305  69.50 € | 82.71 € incl. VAT

**Machine vice with quick adjustment**
- with double pillar guide
- Trapezoidal thread spindle
- Jaw width  60 mm
- Jaw height  28 mm
- Clamping width  70 mm
- Weight  0.4 kg
Accessories for WABECO Drilling Stand

**Clamping device**
No. 22312 15.00 € | 17.85 € incl. VAT
- suitable for all drive units with Euronorm Ø 43 mm
- suitable for all drilling stands with Euronorm Ø 43 mm

*Application*
- for horizontal mounting of drive units

**Work table**
No. 22310 25.00 € | 29.75 € incl. VAT
- Work table Ø 180 mm
- can be rotated and swiveled through 360° in all directions
- can be retrofitted for all drilling stands with columns-Ø 35 mm

*Application*
- for rotating and swiveling workpieces
- e.g. for oblique drilling

**Machine vice with quick adjustment**
No. 40521 15.00 € | 17.85 € incl. VAT
- with horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- Trapezoidal thread spindle
- Jaw width 60 mm
- Clamping width 70 mm
- Jaw height 28 mm
- Weight without packaging 0.4 kg

**Machine vice with quick adjustment**
No. 40523 25.00 € | 29.75 € incl. VAT
- with double pillar guide
- with rubber protective jaws
- with horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- Trapezoidal thread spindle
- Jaw width 100 mm
- Clamping width 100 mm
- Jaw height 35 mm
- Weight without packaging 1.6 kg

**Machine vice made of gray cast iron**
No. 40526 29.00 € | 34.51 € incl. VAT
- with horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- Trapezoidal thread spindle
- Jaw width 85 mm
- Clamping width 70 mm
- Jaw height 22 mm
- Weight without packaging 2.4 kg

**Tapping attachment**
No. 35805 30.00 € | 35.70 € incl. VAT
- Tool holder for taps M1 - M8, square clamping range 2.0 - 5.0 mm
- adjustable tap wrench size 1½
- Adapter for Euronorm Ø 43 mm
- suitable for all drilling stands with Euronorm Ø 43 mm
- Thread depth can be adjusted using a positioning ring

*Application*
- for positioning the tap at an angle
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