It’s off to the workshop with the unique multi-talented system, that home workers dream about and that impresses the professionals.
WABECO precision drilling milling stands
with second infeed axis for performance of vertical and horizontal drilling and milling work

**Drilling milling stand BF1240**
- Item no. 24400
- Price 139.00 € | 165.41 € incl. VAT

**Design**
- Solid steel column 500 mm
toothed Ø 35 mm
- Hexagonal steel boom 350 mm
toothed ● 30 mm

**Working range**
- Travel Z-axis 250 mm
- Vertical drill stroke with retaining spring 55 mm
- Travel Y-axis 175 mm

**heavy duty design**
- Weight 14.1 kg

**Drilling milling stand BF1242**
- Item no. 24401
- Price 150.00 € | 178.50 € incl. VAT

**Design**
- Solid steel column 500 mm
toothed Ø 35 mm
- Hexagonal steel boom 500 mm
toothed ● 30 mm

**Working range**
- Travel Z-axis 250 mm
- Vertical drill stroke with retaining spring 55 mm
- Travel Y-axis 325 mm

**heavy duty design**
- Weight 15.0 kg

尤其适用于较小的工作件

Drilling milling stand BF1240
- 项目号 24400
- 价格 139.00 € | 165.41 € 包含增值税

**设计**
- 钢质柱体 500 mm
  齿距 Ø 35 mm
- 六角钢臂 350 mm
  齿距 ● 30 mm

**工作范围**
- Z 轴行程 250 mm
- 垂直钻孔行程带保持弹簧 55 mm
- Y 轴行程 175 mm

**重型设计**
- 重量 14.1 kg

Drilling milling stand BF1242
- 项目号 24401
- 价格 150.00 € | 178.50 € 包含增值税

**设计**
- 钢质柱体 500 mm
  齿距 Ø 35 mm
- 六角钢臂 500 mm
  齿距 ● 30 mm

**工作范围**
- Z 轴行程 250 mm
- 垂直钻孔行程带保持弹簧 55 mm
- Y 轴行程 325 mm

**重型设计**
- 重量 15.0 kg

尤其是针对较小的工作件

常规特殊优惠及更多信息请访问 www.wabeco-remsfeld.de
**Drilling milling stand BF1243**

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through total height of the steel column of 750 mm is particularly suitable for working with a coordinate table

**Design**
- Solid steel column 750 mm toothed Ø 35 mm
- Hexagonal steel boom 500 mm toothed ● 30 mm

**Working range**
- Travel Z-axis 500 mm
- Vertical drill stroke with retaining spring 55 mm
- Travel Y-axis 325 mm

**heavy duty design**
- Weight 16.7 kg

---

**Drilling milling stand BF1244**

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<td>Price</td>
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through total height of the steel column of 1000 mm is particularly suitable for working with very tall workpieces or tools such as Forstner bits

**Design**
- Solid steel column 1000 mm toothed Ø 35 mm
- Hexagonal steel boom 500 mm toothed ● 30 mm

**Working range**
- Travel Z-axis 750 mm
- Vertical drill stroke with retaining spring 55 mm
- Travel Y-axis 325 mm

**heavy duty design**
- Weight 18.3 kg
unique multi-talented system, that home workers dream about and that impresses the professionals
in-house design and manufacture
a flexible and space-saving alternative to table drilling machines, pillar drilling machines and column drilling machines
precise drilling and milling because the tools can be positioned precisely over the workpiece
extensive accessories meet the most diverse customer requirements

Special features
• WABECO drilling milling stand for vertical and horizontal infeed
• the second infeed axis (transverse travel on the Y-axis) enables the performance of vertical and horizontal drilling and milling work

Base plate
• made of gray cast iron with T-slots giving flexible and stable workpiece clamping

Steel column rotates through 360°
• the steel column can be rotated through 360° in the base plate and can be locked in any position, so even larger workpieces can be processed outside the working range

Machine support
• for mounting drive units with Euronorm Ø 43 mm
• rotatable through 360° with lock every 15°

Depth stop and retaining spring
• for always drilling workpieces to exactly the same drilling depth

Guide housing
• with 2 re-adjustable guide rollers
• 2 adjustable scale rings for vertical travel Z-axis and transverse travel Y-axis

Application
• for processing metal, wood and plastic
## Technical data

<table>
<thead>
<tr>
<th></th>
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<th>BF1242 24401</th>
<th>BF1243 24500</th>
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<td>swiveling through 360° with lock every 15°</td>
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<tr>
<td><strong>Base plate</strong></td>
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<tr>
<td>from surface milled gray cast iron</td>
<td>300 x 180 mm</td>
<td>300 x 180 mm</td>
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<td>Number of slots</td>
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<td>14.1 kg</td>
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Subject to technical modifications
Drilling milling stand
with work table

<table>
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<tr>
<th>Model</th>
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<th>Price incl. VAT</th>
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Work table Ø 180 mm
- for rotating and swiveling workpieces
- can be rotated and swiveled through 360° in all directions
- e.g. for oblique drilling
Drilling milling stand
with clamping device

**BF1240**  
Nr. 24550  153.00 €  182.07 € incl. VAT

**BF1242**  
Nr. 24580  164.00 €  195.16 € incl. VAT

**BF1243**  
Nr. 24510  186.00 €  221.34 € incl. VAT

**Clamping device**
- for horizontal mounting of drive units
- suitable for all drive units with Euronorm Ø 43 mm

Drilling milling stand
with 2nd machine support

**BF1240**  
Nr. 24552  157.00 €  186.83 € incl. VAT

**BF1242**  
Nr. 24582  168.00 €  199.92 € incl. VAT

**BF1243**  
Nr. 24514  189.00 €  224.91 € incl. VAT

**Clamping device**
- for horizontal mounting of drive units
- suitable for all drive units with Euronorm Ø 43 mm

Drilling milling stand
with machine vice

**BF1240**  
Nr. 24556  163.00 €  193.97 € incl. VAT

**BF1242**  
Nr. 24586  174.00 €  207.06 € incl. VAT

**BF1243**  
Nr. 24518  196.00 €  233.24 € incl. VAT

**Machine vice with quick adjustment**
- Double pillar guide
- Rubber protective jaws
- Horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- Trapezoidal thread spindle
- Jaw width  100 mm
- Clamping width  100 mm
- Jaw height  35 mm
- Weight 1.6 kg
Drilling milling stand
with machine vice

**BF1240** Nr. 24436  177.00 €  210.63 € incl. VAT
**BF1242** Nr. 24445  188.00 €  223.72 € incl. VAT
**BF1243** Nr. 24520  209.00 €  248.71 € incl. VAT

Machine vice made of gray cast iron
- with horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- Trapezoidal thread spindle
- Jaw width  100 mm
- Clamping width  100 mm
- Jaw height  29 mm
- Weight 3.3 kg

Drilling milling stand
with clamping device and machine vice

**BF1240** Nr. 24435  178.00 €  211.82 € incl. VAT
**BF1242** Nr. 24448  189.00 €  224.91 € incl. VAT
**BF1243** Nr. 24520  211.00 €  251.09 € incl. VAT

Clamping device
- for horizontal mounting of drive units
- suitable for all drive units with Euronorm Ø 43 mm

Machine vice with quick adjustment
- Double pillar guide
- Rubber protective jaws
- Horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- Trapezoidal thread spindle
- Jaw width  100 mm
- Clamping width  100 mm
- Jaw height  35 mm
- Weight 1.6 kg
Drilling milling stand with 2nd machine support and machine vice

**BF1240** Nr. 24554 182.00 € 216.58 € incl. VAT
**BF1242** Nr. 24584 193.00 € 229.67 € incl. VAT
**BF1243** Nr. 24516 215.00 € 255.85 € incl. VAT

**2nd machine support**
- for the mounting of a second drive unit
- suitable for all drive units with Euronorm Ø 43 mm

**Machine vice with quick adjustment**
- Double pillar guide
- Rubber protective jaws
- Horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- Trapezoidal thread spindle
- Jaw width 100 mm
- Clamping width 100 mm
- Jaw height 35 mm
- Weight 1.6 kg

Drilling milling stand with step clamp set 10 pieces

**BF1240** Nr. 24414 156.00 € 185.64 € incl. VAT
**BF1242** Nr. 24446 167.00 € 198.73 € incl. VAT
**BF1243** Nr. 24522 189.00 € 224.91 € incl. VAT

**Step clamp set 10 pieces**
- for 10 mm T-slot and M8 thread
- included in delivery
- 2 step blocks with stepped teeth
- 2 step clamps
- 2 flange nuts
- 2 T-slot nuts
- 2 studs

Drilling milling stand with step clamp set 58 pieces

**BF1240** Nr. 24437 196.00 € 233.24 € incl. VAT
**BF1242** Nr. 24447 207.00 € 246.33 € incl. VAT
**BF1243** Nr. 24524 229.00 € 272.51 € incl. VAT

**Step clamp set 58 pieces**
- for 10 mm T-slot and M8 thread
- included in delivery
- 12 step blocks with stepped teeth
- 6 step clamps
- 6 flange nuts
- 6 T-slot nuts
- 24 studs
- 4 extension nuts
Drilling milling stand with coordinate table K400

- BF1240 Nr. 24558 296.00 € 352.24 € incl. VAT
- BF1242 Nr. 24588 307.00 € 365.33 € incl. VAT
- BF1243 Nr. 24526 329.00 € 391.51 € incl. VAT
- BF1244 Nr. 24458 392.00 € 466.48 € incl. VAT

2-axis coordinate table K400

- Clamping surface 400 x 180 mm
- Longitudinal travel X-axis 320 mm
- Transverse travel Y-axis 100 mm
- Description and technical data can be found on page 20

Drilling milling stand with coordinate table K400 and machine vice

- BF1240 Nr. 24416 325.00 € 386.75 € incl. VAT
- BF1242 Nr. 24449 336.00 € 399.84 € incl. VAT
- BF1243 Nr. 24528 358.00 € 426.02 € incl. VAT

2-axis coordinate table K400

- Clamping surface 400 x 180 mm
- Longitudinal travel X-axis 320 mm
- Transverse travel Y-axis 100 mm
- Description and technical data can be found on page 20

Machine vice made of gray cast iron

- with horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- Trapezoidal thread spindle
- Jaw width 85 mm
- Clamping width 70 mm
- Jaw height 22 mm
- Weight 2.4 kg
Drilling milling stand
with coordinate table K600

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<tr>
<th>Model</th>
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2-axis coordinate table K600
- Clamping surface 600 x 180 mm
- Longitudinal travel X-axis 520 mm
- Transverse travel Y-axis 100 mm
- Description and technical data can be found on page 20

Drilling milling stand
with coordinate table K600 and machine vice

<table>
<thead>
<tr>
<th>Model</th>
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2-axis coordinate table K600
- Clamping surface 600 x 180 mm
- Longitudinal travel X-axis 520 mm
- Transverse travel Y-axis 100 mm
- Description and technical data can be found on page 20

Machine vice made of gray cast iron
- with horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- Trapezoidal thread spindle
- Jaw width 100 mm
- Clamping width 100 mm
- Jaw height 29 mm
- Weight 3.3 kg
Turning with WABECO drilling milling stands

Clamping device for mounting of a drive unit

Tailstock center

4-spur center

Clamping device for holding the tailstock center

standard machine support for holding the clamping device

2nd machine support for holding the clamping device

Hand steel rest

Face plate

Hand steel rest
2nd machine support
- Item no. 24460
- Price 19.00 € | 22.61 € incl. VAT
- Suitable for all drive units with Euronorm Ø 43 mm

Application
- For mounting of a clamping device
- 2nd machine support for mounting of clamping device item no. 22132. The tailstock center item no. 24484 is clamped in the clamping device.

Hand steel rest
- Item no. 24482
- Price 20.00 € | 23.80 € incl. VAT
- Adjustable height

Application
- For concave turning, e.g. for bowls
- For working on the face of workpieces
- The face plate is clamped in the drive unit e.g. drilling machine.

Item no. 24480
- Price 66.00 € | 78.54 € incl. VAT
- Suitable for all drive units with Euronorm Ø 43 mm

Application
- For horizontal mounting of drive unit with 4-spur center item no. 24486
- To hold the tailstock center item no. 24484

Tailstock center
- Item no. 22132
- Price 15.00 € | 17.85 € incl. VAT
- For turning between 2 centers

Application
- For processing long workpieces
- The tailstock center is clamped in the clamping device item no. 22312. A 2nd machine support item no. 24460 is required for clamping the clamping device (see illustration).

Face plate
- Item no. 24482
- Price 20.00 € | 23.80 € incl. VAT
- Suitable for all drive units with Euronorm Ø 43 mm

Application
- For concave turning, e.g. for bowls
- For working on the face of workpieces
- The face plate is clamped in the drive unit e.g. drilling machine.

4-spur center
- Item no. 24486
- Price 12.00 € | 14.28 € incl. VAT
- Shank Ø 10 mm, head Ø 15 mm

Application
- For clamping workpieces and for processing workpieces between two centers without re-clamping in clockwise direction
- The 4-spur center is clamped in the drive unit e.g. drilling machine.
- For the horizontal mounting of the drive unit, clamping device item no. 22312 is required. The clamping device is clamped in the machine support supplied as standard equipment (see illustration).

Item no. 24484
- Price 27.00 € | 32.13 € incl. VAT
- Suitable for all drive units with Euronorm Ø 43 mm

Application
- For horizontal mounting of drive unit with 4-spur center item no. 24486
- To hold the tailstock center item no. 24484
3-spoke hubs
Item no. 24466
Price 37.90 € | 45.10 € incl. VAT
• for vertical infeed Z-axis
and for horizontal infeed Y-axis
• for WABECO drilling milling stands
• for mounting by the customer

3-spoke hub
Item no. 24462
Price 19.90 € | 23.68 € incl. VAT
• for vertical infeed Z-axis
• for WABECO drilling milling stands
• for mounting by the customer

3-spoke hub
Item no. 24464
Price 19.90 € | 23.68 € incl. VAT
• for horizontal infeed Y-axis
• for WABECO drilling milling stands
• for mounting by the customer

Work table
Item no. 22310
Price 25.00 € | 29.75 € incl. VAT
• Work table Ø 180 mm
• can be rotated and swiveled through 360° in all directions
• can be retrofitted for all drilling stands with columns-Ø 35 mm

Application
• for rotating and swiveling workpieces
• e.g. for oblique drilling
Examples of use

2nd machine support
Item no. 24460
Price 19.00 € | 22.61 € incl. VAT
- suitable for all drive units with Euronorm Ø 43 mm
- suitable for all WABECO drilling milling stands
Application
- for the mounting of a second drive unit

Clamping device
Item no. 22312
Price 15.00 € | 17.85 € incl. VAT
- suitable for all drilling stands and drive units with Euronorm Ø 43 mm
Application
- for horizontal mounting of drive units e.g. drilling machine

Machine vices made of gray cast iron
- with horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- Trapezoidal thread spindle
Item no. 40526
Price 29.00 € | 34.51 € incl. VAT
Jaw width 85 mm
Clamping width 70 mm
Jaw height 22 mm
Weight without packaging 2.4 kg
Item no. 40527
Price 39.00 € | 46.41 € incl. VAT
Jaw width 100 mm
Clamping width 100 mm
Jaw height 29 mm
Weight without packaging 3.3 kg
Machine vice with quick adjustment
Item no. 40523
Price 25.00 € | 29.75 € incl. VAT
- with double pillar guide
- with rubber protective jaws
- with horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- Trapezoidal thread spindle
- Jaw width 100 mm
- Clamping width 100 mm
- Jaw height 35 mm
- Weight without packaging 1.6 kg

Step clamp set 58 pieces
Item no. 24417
Price 58.00 € | 69.02 € incl. VAT
- for 10 mm T-slot and M8 thread
  included in delivery
- 12 step blocks with stepped teeth
- 6 step clamps
- 6 flange nuts
- 6 T-slot nuts
- 24 studs
- 4 extension nuts

Step clamp set 10-pieces
Item no. 24412
Price 18.00 € | 21.42 € incl. VAT
- for 10 mm T-slot and M8 thread
  included in delivery
- 2 step blocks with stepped teeth
- 2 step clamps
- 2 flange nuts
- 2 T-slot nuts
- 2 studs

T-slot nuts
Item no. 24429
Price 8.00 € | 9.52 € incl. VAT
- PU: 4 pieces
- for 10 mm T-slot and M8 thread
Tapping attachment

- Tool holder for taps M1 - M8, square clamping range 2.0 - 5.0 mm
- Adjustable tap wrench size 1½
- Adapter for Euronom Ø 43 mm, suitable for all drilling stands with Euronom Ø 43 mm

**Application**
- for positioning the tap at an angle
- Thread depth can be adjusted using a positioning ring

### Specifications

**Item no.:** 35805
**Price:** 30.00 € | 35.70 € incl. VAT

### Application
- for a longer vertical working range

---

Steel columns

- Solid steel column toothed Ø 35 mm
- suitable for all WABECO drilling milling stands

**Application**
- for a longer vertical working range

**Item no.:** 24451
**Price:** 52.00 € | 61.88 € incl. VAT
- **Length:** 750 mm
  - for a longer vertical travel of the Z-axis of 500 mm

**Item no.:** 24452
**Price:** 78.00 € | 92.82 € incl. VAT
- **Length:** 1000 mm
  - for a longer vertical travel of the Z-axis of 750 mm

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Hexagonal steel boom

- Hexagonal steel boom toothed ● 30 mm length 500 mm
- for a longer transverse travel of the Y-axis of 325 mm
- suitable for WABECO drilling milling stand BF1240

**Application**
- for larger horizontal travel

**Item no.:** 24453
**Price:** 33.00 € | 39.27 € incl. VAT

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Examples of use
Examples of use
Examples of use
### WABECO 2-axis coordinate tables

#### 2-axis coordinate table K400
- **Item no.** 24410
- **Price** 158.00 € | 188.02 € incl. VAT

**Special features**
- Suitable for all table drilling machines, pillar drilling machines, column drilling machines and drilling milling stands because the clamping feet can be adapted individually to each brand using the holes and/or longitudinal slots provided
- Possibility of conversion for left-handers

**Working range**
- Longitudinal travel X-axis 320 mm
- Transverse travel Y-axis 100 mm
- Height 105 mm

**Coordinate table**
- Clamping surface 400 x 180 mm
- 3 slots in the clamping surface - 1 slot in the longitudinal sides
- Width of slots for 10 mm T-slots or M10 horizontal bolts
- Trapezoidal thread spindle pitch 4 mm
- Scale rings reading accuracy 0.1 mm
- Adjustable v-block guidance

**Dimensions and weight**
- Dimensions W540 x D360 x H105 mm
- Weight without packaging 5.7 kg

#### 2-axis coordinate table K600
- **Item no.** 24610
- **Price** 188.00 € | 223.72 € incl. VAT

**Special features**
- Suitable for all table drilling machines, pillar drilling machines, column drilling machines and drilling milling stands because the clamping feet can be adapted individually to each brand using the holes and/or longitudinal slots provided
- Possibility of conversion for left-handers

**Working range**
- Longitudinal travel X-axis 520 mm
- Transverse travel Y-axis 100 mm
- Height 105 mm

**Coordinate table**
- Clamping surface 600 x 180 mm
- 3 slots in the clamping surface - 1 slot in the longitudinal sides
- Width of slots for 10 mm T-slots or M10 horizontal bolts
- Trapezoidal thread spindle pitch 4 mm
- Scale rings reading accuracy 0.1 mm
- Adjustable v-block guidance

**Dimensions and weight**
- Dimensions W740 x D360 x H105 mm
- Weight without packaging 7.2 kg
2-axis coordinate table
with machine vice made of gray cast iron

**K400**  
Nr. 24432  196.00 €  233.24 € incl. VAT  
**K600**  
Nr. 24632  226.00 €  268.94 € incl. VAT

- Machine vice with horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- Trapezoidal thread spindle
- Jaw width  100 mm
- Clamping width 100 mm
- Jaw height  29 mm
- Weight 3.3 kg

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2-axis coordinate table
with step clamp set  10 pieces

**K400**  
Nr. 24430  175.00 €  208.25 € incl. VAT  
**K600**  
Nr. 24630  205.00 €  243.95 € incl. VAT

- Step clamp set for 10 mm T-slot and M8 thread included in delivery
- 2 step blocks with stepped teeth
- 2 step clamps
- 2 flange nuts
- 2 T-slot nuts
- 2 studs

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2-axis coordinate table
with step clamp set  58 pieces

**K400**  
Nr. 24431  215.00 €  255.85 € incl. VAT  
**K600**  
Nr. 24631  245.00 €  291.55 € incl. VAT

- Step clamp set for 10 mm T-slot and M8 thread included in delivery
- 12 step blocks with stepped teeth
- 6 step clamps
- 6 flange nuts
- 6 T-slot nuts
- 24 studs
- 4 extension nuts
• for customer-side mounting of the mountable digital vernier scales to the 2-axis coordinate tables K400 and K600
• drilled holes and threads must be added to the coordinate table by the customer

- Vernier scale mount for X- and Y-axis
- Bracket for mountable digital vernier scales X- and Y-axis
- extended spindle for the Y-axis to maintain the travel in the Y-axis and optimum distance between the hand crank and mountable digital vernier scale
- mountable digital vernier scales are not included in delivery

**Mountable digital vernier scales**
for 2-axis coordinate tables K400 and K600

<table>
<thead>
<tr>
<th>Item no.</th>
<th>Price (€)</th>
<th>Price (€ incl. VAT)</th>
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<tbody>
<tr>
<td>11360 for Y-axis</td>
<td>39.00</td>
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<td>11363 for X-axis</td>
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<td>11365 for X-axis</td>
<td>119.00</td>
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</table>

**Machine vices made of gray cast iron**
- with horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of the workpiece
- Trapezoidal thread spindle

<table>
<thead>
<tr>
<th>Item no.</th>
<th>Price (€)</th>
<th>Price (€ incl. VAT)</th>
</tr>
</thead>
<tbody>
<tr>
<td>40526</td>
<td>29.00</td>
<td>34.51</td>
</tr>
<tr>
<td>40527</td>
<td>39.00</td>
<td>46.41</td>
</tr>
</tbody>
</table>

Example of use
Examples of use

Machine vice with quick adjustment
Item no. 40523
Price 25.00 € | 29.75 € incl. VAT
- with double pillar guide
- with rubber protective jaws
- with horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- Trapezoidal thread spindle
- Jaw width 100 mm
- Clamping width 100 mm
- Jaw height 35 mm
- Weight without packaging 1.6 kg

Step clamp set 58 pieces
Item no. 24417
Price 58.00 € | 69.02 € incl. VAT
- for 10 mm T-slot and M8 thread
  included in delivery
- 12 step blocks with stepped teeth
- 6 step clamps
- 6 flange nuts
- 6 T-slot nuts
- 24 studs
- 4 extension nuts

Step clamp set 10 pieces
Item no. 24412
Price 18.00 € | 21.42 € incl. VAT
- for 10 mm T-slot and M8 thread
  included in delivery
- 2 step blocks with stepped teeth
- 2 step clamps
- 2 flange nuts
- 2 T-slot nuts
- 2 studs

T-slot nuts
Item no. 24429
Price 8.00 € | 9.52 € incl. VAT
- PU: 4 pieces
- for 10 mm T-slot and M8 thread
WABECO drilling stand B1230

Drilling stand B1230
Item no. 22400
Price 63.90 € | 76.04 € incl. VAT

Design
• Solid steel column Ø 35 mm, toothed
• Total height 500 mm
• for drilling of vertical holes

Working range
• Travel Z-axis 260 mm
• Vertical drill stroke with retaining spring 60 mm

Steel column rotates through 360°
• The steel column can be rotated through 360° in the base plate and can be locked in any position enabling work to be performed from all sides. Also suitable for processing larger workpieces

Machine support
• for mounting drive units with Euronorm Ø 43 mm
• Outreach 127 mm
• 2 re-adjustable guides
• equipped with the WABECO clamping device (optional page 27) that enables drilling machines to also be clamped horizontally

Depth stop
• with a depth stop for always drilling workpieces to exactly the same drilling depth

Base plate
• Dimensions 185 x 270 mm
• 4 slots
• Width of slots for 10 mm T-slots or M10 hexagon bolts

Weight
• Weight without packaging 5.2 kg

Application
• for processing wood and plastic

Drilling stand B1230 with work table
Item no. 22404
Price 88.90 € | 105.79 € incl. VAT

Drilling stand B1230
• Description can be found on this page above

Work table Ø 180 mm
• for rotating and swiveling workpieces
• can be rotated and swiveled through 360° in all directions
• e.g. for oblique drilling
### Drilling stand B1230 with machine vice

**Item no.** 22405  
**Price** 88.00 € | 104.72 € incl. VAT

**Drilling stand B1230**  
- Description can be found on page 24  
- **Machine vice with quick adjustment**  
  - Double pillar guide  
  - Rubber protective jaws  
  - with horizontal and vertical v-block for round material  
  - open base plate for clamping or through-drilling of workpieces  
  - Trapezoidal thread spindle  
  - Jaw width 100 mm - Clamping width 100 mm - Jaw height 35 mm  
  - Weight 1.6 kg

### Drilling stand B1230 with machine vice

**Item no.** 22406  
**Price** 101.00 € | 120.19 € incl. VAT

**Drilling stand B1230**  
- Description can be found on page 24  
- **Machine vice made of gray cast iron**  
  - with horizontal and vertical v-block for round material  
  - open base plate for clamping or through-drilling of workpieces  
  - Trapezoidal thread spindle  
  - Jaw width 100 mm - Clamping width 100 mm - Jaw height 29 mm  
  - Weight 3.3 kg

### Drilling stand B1230 with machine vice and clamping device

**Item no.** 22407  
**Price** 103.00 € | 122.57 € incl. VAT

**Drilling stand B1230**  
- Description can be found on page 24  
- **Clamping device**  
  - for horizontal mounting of drive units  
  - suitable for all drive units with Euronorm Ø 43 mm  
- **Machine vice with quick adjustment**  
  - Double pillar guide  
  - Rubber protective jaws  
  - with horizontal and vertical v-block for round material  
  - open base plate for clamping or through-drilling of workpieces  
  - Trapezoidal thread spindle  
  - Jaw width 100 mm - Clamping width 100 mm - Jaw height 35 mm  
  - Weight 1.6 kg
WABECO drilling stand B1200

Drilling stand B1200
Item no. 22300
Price 59.99 € | 71.39 € incl. VAT

Design
- Solid steel column Ø 30 mm, toothed
- Total height 500 mm
- for drilling of vertical holes

Working range
- Travel Z-axis 260 mm
- Vertical drill stroke with retaining spring 60 mm

Steel column rotates through 360°
- The steel column can be rotated through 360° in the base plate and can be locked in any position enabling work to be performed from all sides. Also suitable for processing larger workpieces

Machine support
- for mounting drive units with Euronorm Ø 43 mm
- Outreach 127 mm
- 2 re-adjustable guides
- equipped with the WABECO clamping device (optional page 27) that enables drilling machines to also be clamped horizontally

Depth stop
- with a depth stop for always drilling workpieces to exactly the same drilling depth

Base plate
- Dimensions 185 x 270 mm
- 4 slots
- Width of slots for 10 mm T-slots or M10 hexagon bolts

Weight
- Weight without packaging 4.7 kg

Application
- for processing wood and plastic

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Drilling stand B1200 with machine vice
Item no. 22305
Price 69.50 € | 82.71 € incl. VAT

Drilling stand B1200
- Description can be found on this page above

Machine vice with quick adjustment
- with horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- Trapezoidal thread spindle
- Jaw width 60 mm - Clamping width 70 mm - Jaw height 28 mm
- Weight 0.4 kg
Clamping device
Item no. 22312
Price 15.00 € | 17.85 € incl. VAT
- suitable for all drive units with Euronorm Ø 43 mm
- suitable for all drilling stands with Euronorm Ø 43 mm
Application
- for horizontal mounting of drive units

Work table
Item no. 22310
Price 25.00 € | 29.75 € incl. VAT
- Work table Ø 180 mm
- can be rotated and swiveled through 360° in all directions
- can be retrofitted for all drilling stands with columns-Ø 35 mm
Application
- for rotating and swiveling workpieces
- e.g. for oblique drilling

Machine vice with quick adjustment
Item no. 40521
Price 15.00 € | 17.85 € incl. VAT
- with horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- Trapezoidal thread spindle
- Jaw width 60 mm
- Clamping width 70 mm
- Jaw height 28 mm
- Weight without packaging 0.4 kg

Machine vice with quick adjustment
Item no. 40523
Price 25.00 € | 29.75 € incl. VAT
- with double pillar guide
- with rubber protective jaws
- with horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- Trapezoidal thread spindle
- Jaw width 100 mm
- Clamping width 100 mm
- Jaw height 35 mm
- Weight without packaging 1.6 kg

Machine vice made of gray cast iron
Item no. 40526
Price 29.00 € | 34.51 € incl. VAT
- with horizontal and vertical v-block for round material
- open base plate for clamping or through-drilling of workpieces
- Trapezoidal thread spindle
- Jaw width 85 mm
- Clamping width 70 mm
- Jaw height 22 mm
- Weight without packaging 2.4 kg

Tapping attachment
Item no. 35805
Price 30.00 € | 35.70 € incl. VAT
- Tool holder for taps M1 - M8, square clamping range 2.0 - 5.0 mm
- adjustable tap wrench size 1½
- Adapter for Euronorm Ø 43 mm
- suitable for all drilling stands with Euronorm Ø 43 mm
- Thread depth can be adjusted using a positioning ring
Application
- for positioning the tap at an angle
Special offers and exhibition machines
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